

## Wire Fabrication Line Card

# Bare Wire Fabrication Capabilities

### State-of-the-Art Copper Drawing Facility



#### Lake Copper Conductors Elkhart, Indiana

85+ Employees

Eastland Location: 65,000 sq. ft.

Hoffman Location: 90,000 sq. ft.

Total: 155,000 sq. ft.

### Capabilities

- State-Of-The-Art Equipment
- Close Tolerances
- Maximized Yield
- Metric
- UL/SAE Standard Conductors



- *Custom Constructions Available*

### Wire Drawing:

- 34 AWG Bare Copper
- 0.125" Maximum
- Solid Conductors

### Tinning:

- 34 AWG Tinned Copper
- 0.06" Maximum
- Solid Conductors

### Bunching:

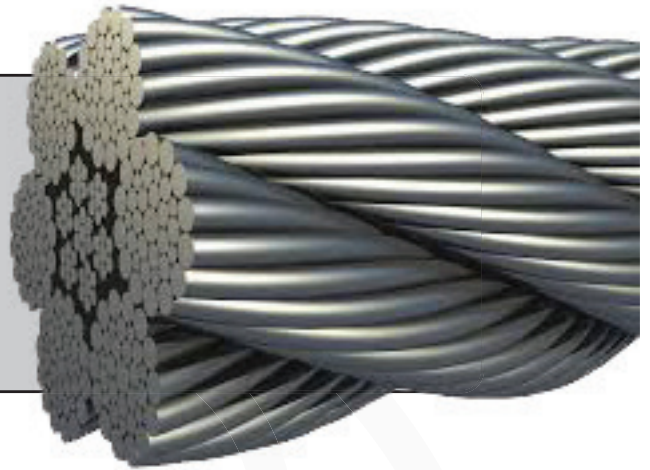
- 26 AWG to 4/0 AWG
- Concentric, Unilay, Bunched and Rope Lay
- Flexible Packaging:  
22", 630 MM, 800MM, 1,000MM and 48" Reels
- Custom Packaging



# Rope Lay/Bobbin Capabilities

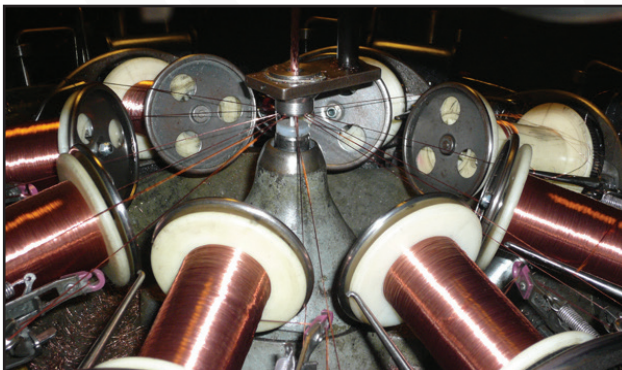
## Rope Lay:

- **Double-Twist Buncher:**  
*The double-twist process imparts two twists as it's bunched allowing it to run faster*  
Lower cost alternative to single twist



## Bobbins:

- 16 and 24 Carrier
- 34 AWG - 30 AWG Bare and Tinned
- Various Ends Available:  
*4 ends up to 12 ends available;  
custom configurations available upon request*



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